# Standard Operating Procedures Masking

**Product List** 

Scotch® Performance Green Masking Tape

# **General Masking**





#### Clean Area

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.



2



#### Critical Edge Masking

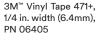
Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape.





#### **Overspray Protection**

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.





3M™ Trim Masking Tape, Introductory kit containing 5mm, 7mm, 10mm and 15mm, PN 06342



3M<sup>™</sup> Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



4

26



### **Masking Removal**

After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.

Visit www.3MCollision.com for more SOPs and videos

## **Think About Your Health**

3M<sup>™</sup> E-A-R<sup>™</sup> Skull Screws<sup>™</sup> Ear Plug, PN P1300



3M<sup>™</sup> Half Facepiece Respirator, PN 07182



3M<sup>™</sup> Lexa<sup>™</sup> Protective Eyewear, PN 15200

# **Individual Product Instruction and Safety Information**

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty, Limited Remedy and Disclaimer: Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



3M Automotive Aftermarket Division 3M Center Building 223-6N-01 St. Paul, MN 55144-1000 U.S.A. www.3MCollision.com