



## Material Safety Data Sheet

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**PRODUCT NAME:** 3M™ Flowable Finishing Putty PN 05823, 05824  
**MANUFACTURER:** 3M  
**DIVISION:** Automotive Aftermarket  
  
**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 07/20/09  
**Supersedes Date:** 07/20/09  
  
**Document Group:** 25-7700-5

### ID Number(s):

LB-K100-0693-7, 60-9800-3544-2

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:**

25-7697-3, 24-7436-9

Revision Changes: Not Applicable

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Red Cream Hardener

**MANUFACTURER:** 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 01/21/10

**Supersedes Date:** 11/10/09

**Document Group:** 24-7436-9

**Product Use:**

Intended Use: Automotive

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	30 - 60
WATER	7732-18-5	10 - 30
BENZOIC ACID, C9-11-BRANCHED ALKYL ESTERS	131298-44-7	10 - 20
ZINC STEARATE	557-05-1	3 - 7
OXIRANE, POLYMER WITH METHYLOXIRANE, MONOBUTYL ETHER	9038-95-3	1 - 5
CALCIUM SULFATE	7778-18-9	1 - 5
IRON OXIDE (FE2O3)	1309-37-1	1 - 5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Viscous

**Odor, Color, Grade:** Red paste with slight ester odor

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive. May cause allergic skin

reaction.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Accidental Release Measures:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible. Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible using non-sparking tools. Use wet sweeping compound or water to avoid dusting. Sweep up. Clean up residue.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid eye contact with dust or airborne particles.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container tightly closed. Do not heat under confinement to avoid risk of explosion

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

#### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol. Use an additional glove (e.g. supported PVC or Nitrile) over the PE/EVAL glove, and change the over-glove frequently.

#### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
BENZOYL PEROXIDE	ACGIH	TWA	5 mg/m3	Table A4
BENZOYL PEROXIDE	OSHA	TWA	5 mg/m3	Table Z-1
CALCIUM SULFATE	ACGIH	TWA, inhalable fraction	10 mg/m3	
CALCIUM SULFATE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
CALCIUM SULFATE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
IRON OXIDE (FE2O3)	ACGIH	TWA, respirable	5 mg/m3	Table A4

IRON OXIDE (FE2O3)	OSHA	TWA, as fume	10 mg/m3	Table Z-1A
STEARATES	ACGIH	TWA, as total dust	10 mg/m3	Table A4
ZINC STEARATE	ACGIH	TWA	10 mg/m3	
ZINC STEARATE	ACGIH	STEL	20 mg/m3	
ZINC STEARATE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
ZINC STEARATE	OSHA	TWA, Vacated, as dust	10 mg/m3	
ZINC STEARATE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

**SOURCE OF EXPOSURE LIMIT DATA:**

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Viscous
<b>Odor, Color, Grade:</b>	Red paste with slight ester odor
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	<i>No Data Available</i>
<b>Density</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	1.2 [ <i>@ 25 °C</i> ] [ <i>Ref Std: WATER=1</i> ]
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Negligible
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	0 % weight
<b>Volatile Organic Compounds</b>	0 lb/gal [ <i>Test Method: calculated SCAQMD rule 443.1</i> ] [ <i>Details: excluding exempt compounds</i> ]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	20 % [ <i>Details: Water is the volatile component</i> ]
<b>VOC Less H2O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>Viscosity</b>	<i>No Data Available</i>

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable. Stable unless exposed to heat, flames and drying conditions.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat

**10.2 Materials to avoid**  
Accelerators

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator in the presence of a combustible material. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

**ID Number(s):**

LB-K100-0514-1, LB-K100-0530-2, LB-K100-0530-3, LB-K100-0530-4, LB-K100-0530-5, 41-3701-1487-2, 41-3701-1494-8



Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
ZINC STEARATE (ZINC COMPOUNDS)	557-05-1	3 - 7
BENZOYL PEROXIDE	94-36-0	30 - 60

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health: 2 Flammability: 1 Reactivity: 1 Protection: X** - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

**Revision Changes:**

Copyright was modified.

Section 9: Property description for optional properties was modified.

Section 16: HMIS hazard classification heading was added.

Section 16: HMIS hazard classification for health was added.

Section 16: HMIS hazard classification for flammability was added.

Section 16: HMIS hazard classification for reactivity was added.

Section 16: HMIS hazard classification for protection was added.

Section 16: HMIS explanation was added.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Flowable Finishing Putty PN 05823, 05824

**MANUFACTURER:** 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 03/25/09

**Supersedes Date:** Initial Issue

**Document Group:** 25-7697-3

**Product Use:**

Intended Use: Automotive

Specific Use: Finishing Putty for filling pinholes, sand scratches, low areas or other imperfections

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
POLYESTER RESIN (PROPRIETARY)	Trade Secret	10 - 30
LIMESTONE	1317-65-3	10 - 30
STYRENE MONOMER	100-42-5	10 - 30
TALC	14807-96-6	7 - 13
TITANIUM DIOXIDE	13463-67-7	5 - 10
POLYESTER POLYMER	Trade Secret	5 - 10
MAGNESIUM CARBONATE	546-93-0	3 - 7
OXIDE GLASS CHEMICALS	65997-17-3	3 - 7
TRIMETHYLOLPROPANE TRIACRYLATE	15625-89-5	1 - 5
SYNTHETIC CRYSTALLINE-FREE SILICA GEL	112926-00-8	1 - 5
QUARTZ SILICA	14808-60-7	< 0.06

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Pungent odor Light Yellow Putty

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause cancer.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
ARSENIC COMPOUNDS	NONE	Group 1	International Agency for Research on Cancer
CADMIUM COMPOUNDS	NONE	Group 1	International Agency for Research on Cancer
CADMIUM COMPOUNDS	NONE	Known human carcinogen	National Toxicology Program Carcinogens
CADMIUM COMPOUNDS	NONE	Cancer hazard	OSHA Carcinogens
CHROMIUM (HEXAVALENT COMPOUNDS)	NONE	Group 1	International Agency for Research on Cancer
COBALT COMPOUNDS	NONE	Group 2B	International Agency for Research on Cancer
GLASSWOOL FIBERS (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	Group 2B	International Agency for Research on Cancer
GLASSWOOL FIBERS (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	Anticipated human carcinogen	National Toxicology Program Carcinogens
LEAD COMPOUNDS	NONE	Anticipated human carcinogen	National Toxicology Program Carcinogens
NICKEL ALLOYS	NONE	Group 2B	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Group 1	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	Group 1	International Agency for Research on Cancer
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	Known human carcinogen	National Toxicology Program Carcinogens
STYRENE MONOMER	100-42-5	Group 2B	International Agency for Research on Cancer
TALC CONTAINING ASBESTIFORM FIBERS	NONE	Group 1	International Agency for Research on Cancer

**SECTION 4: FIRST AID MEASURES**

**4.1 FIRST AID PROCEDURES**

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	31 °C [Test Method: Pensky-Martens Closed Cup]
Flammable Limits - LEL	No Data Available
Flammable Limits - UEL	No Data Available

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Water may be used to blanket the fire. Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

**Unusual Fire and Explosion Hazards:** Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid static discharge. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Do not breathe vapors. Do not breathe dust. Avoid

breathing of dust created by cutting, sanding, grinding or machining. Avoid eye contact with vapors, mists, or spray. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid contact with oxidizing agents.

**7.2 STORAGE**

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**8.1 ENGINEERING CONTROLS**

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)**

**8.2.1 Eye/Face Protection**

Avoid eye contact with vapors, mists, or spray.  
The following eye protection(s) are recommended: Indirect Vented Goggles.

**8.2.2 Skin Protection**

Avoid skin contact.  
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.  
Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA).

**8.2.3 Respiratory Protection**

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not breathe vapors. Do not breathe dust.  
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

**8.2.4 Prevention of Swallowing**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Wash hands after handling and before eating.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
ALUMINUM PYRO POWDERS	ACGIH	TWA, as Al	5 mg/m3	
ALUMINUM PYRO POWDERS	OSHA	TWA, as Al	5 mg/m3	Table Z-1A
ANTIMONY COMPOUNDS	ACGIH	TWA, as Sb	0.5 mg/m3	
ANTIMONY COMPOUNDS	OSHA	TWA, as Sb	0.5 mg/m3	Table Z-1A
CADMIUM COMPOUNDS	ACGIH	TWA, as Cd, respirable	0.002 mg/m3	Table A2
CADMIUM COMPOUNDS	ACGIH	TWA, as Cd dust/particle	0.01 mg/m3	Table A2
CADMIUM DUST	OSHA	TWA, as dust	0.2 mg/m3	Table Z-2
CADMIUM DUST	OSHA	CEIL, as dust	0.6 mg/m3	Table Z-2
CHROMIUM (VI), CERTAIN WATER INSOLUBLE COMPOUNDS	ACGIH	TWA, as Cr	0.01 mg/m3	Table A1
COBALT COMPOUNDS	ACGIH	TWA, as Co	0.02 mg/m3	Table A3

COPPER COMPOUNDS	ACGIH	TWA, as Cu dust or mist	1 mg/m3	
COPPER COMPOUNDS	OSHA	TWA, as dust or mist	1 mg/m3	Table Z-1A
LIMESTONE	ACGIH	TWA	10 mg/m3	
LIMESTONE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
LIMESTONE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
MAGNESIUM CARBONATE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
MAGNESIUM CARBONATE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
MANGANESE COMPOUNDS	OSHA	CEIL, as Mn	5 mg/m3	Table Z-1A
MANGANESE, INORGANIC COMPOUNDS	ACGIH	TWA, as Mn	0.2 mg/m3	
MERCURY NON-ALKYL, VAPOR	ACGIH	TWA, as Hg	0.05 mg/m3	Skin Notation*
MERCURY NON-ALKYL, VAPOR	OSHA	TWA, as Hg	0.05 mg/m3	Skin Notation*; Table Z-1A
MERCURY, ARYL & INORGANIC COMPOUNDS	OSHA	CEIL, as Hg	0.1 mg/m3	Skin Notation*; Table Z-1A
MERCURY, INORGANIC COMPOUNDS	ACGIH	TWA, as Hg	0.025 mg/m3	Skin Notation*; Table A4
MOLYBDENUM, INSOLUBLE COMPOUNDS	ACGIH	TWA, respirable	3 mg/m3	
MOLYBDENUM, INSOLUBLE COMPOUNDS	ACGIH	TWA, as Mo, inhalable fraction	10 mg/m3	
MOLYBDENUM, INSOLUBLE COMPOUNDS	OSHA	TWA, as Mo	10 mg/m3	Table Z-1A
OXIDE GLASS CHEMICALS	3M	TWA, as dust	10 mg/m3	
QUARTZ SILICA	ACGIH	TWA, respirable	0.025 mg/m3	Table A2
QUARTZ SILICA	OSHA	TWA, respirable	0.1 mg/m3	Table Z-1A
SELENIUM COMPOUNDS	ACGIH	TWA, as Se	0.2 mg/m3	
SELENIUM COMPOUNDS	OSHA	TWA, as Se	0.2 mg/m3	Table Z-1
SILICATES (LESS THAN 1% CRYSTALLINE SILICA) TALC CONTAINING ASBESTOS	OSHA	TWA, as total dust	0.1 fiber/cc	Standard Appendix
SILICATES (LESS THAN 1% CRYSTALLINE SILICA) TALC CONTAINING ASBESTOS	OSHA	STEL, as total dust	1 fiber/cc	Standard Appendix
STYRENE MONOMER	ACGIH	TWA	20 ppm	Skin Notation*; Table A4
STYRENE MONOMER	ACGIH	STEL	40 ppm	Skin Notation*; Table A4
STYRENE MONOMER	OSHA	TWA, Vacated	50 ppm	
STYRENE MONOMER	OSHA	TWA	100 ppm	Table Z-2
STYRENE MONOMER	OSHA	STEL, Vacated	100 ppm	
STYRENE MONOMER	OSHA	CEIL	200 ppm	Table Z-2
SYNTHETIC CRYSTALLINE-FREE SILICA GEL	OSHA	TWA	80 mg/m3	Table Z-3
TALC	ACGIH	TWA, respirable	2 mg/m3	Table A4
TALC	CMRG	TWA, as respirable dust	0.5 mg/m3	
TALC	OSHA	TWA, respirable	2 mg/m3	Table Z-1A
TIN, INORGANIC COMPOUNDS, EXCEPT OXIDES	OSHA	TWA, as Sn	2 mg/m3	Table Z-1
TIN, INORGANIC COMPOUNDS, EXCEPT SnH4	ACGIH	TWA, as Sn	2 mg/m3	
TITANIUM DIOXIDE	ACGIH	TWA	10 mg/m3	Table A4
TITANIUM DIOXIDE	CMRG	TWA, as respirable dust	5 mg/m3	
TITANIUM DIOXIDE	OSHA	TWA, Vacated, as dust	10 mg/m3	
TITANIUM DIOXIDE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
TRIMETHYLOLPROPANE TRIACRYLATE	AIHA	TWA	1 mg/m3	
TUNGSTEN, INSOLUBLE COMPOUNDS	ACGIH	TWA, as W	5 mg/m3	
TUNGSTEN, INSOLUBLE COMPOUNDS	ACGIH	STEL, as W	10 mg/m3	
TUNGSTEN, INSOLUBLE COMPOUNDS	OSHA	TWA, as W	5 mg/m3	Table Z-1A
TUNGSTEN, INSOLUBLE COMPOUNDS	OSHA	STEL, as W	10 mg/m3	Table Z-1A

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye,



either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

**SOURCE OF EXPOSURE LIMIT DATA:**

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	Pungent odor Light Yellow Putty
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	31 °C [ <i>Test Method:</i> Pensky-Martens Closed Cup]
<b>Flammable Limits - LEL</b>	<i>No Data Available</i>
<b>Flammable Limits - UEL</b>	<i>No Data Available</i>
<b>Boiling point</b>	145 °C
<b>Density</b>	1.1 g/ml
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	4.5 mmHg
<b>Specific Gravity</b>	1.1 g/cm3
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Volatile Organic Compounds</b>	240.34 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> Excluding exempt compounds]
<b>VOC Less H2O &amp; Exempt Solvents</b>	240.51 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:** Sparks and/or flames; Heat; Strong acids; Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

Dispose of empty product containers in a sanitary landfill.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
STYRENE MONOMER	100-42-5	10 - 30

**STATE REGULATIONS**

Contact 3M for more information.

**CALIFORNIA PROPOSITION 65**

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
CADMIUM COMPOUNDS	NONE	*Male reproductive toxin
CADMIUM COMPOUNDS	NONE	**Carcinogen
CADMIUM COMPOUNDS	NONE	*Developmental Toxin
CHROMIUM (HEXAVALENT COMPOUNDS)	NONE	**Carcinogen
GLASSWOOL FIBERS (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	**Carcinogen
LEAD COMPOUNDS	NONE	*Female reproductive toxin
LEAD COMPOUNDS	NONE	*Male reproductive toxin
LEAD COMPOUNDS	NONE	**Carcinogen
LEAD COMPOUNDS	NONE	*Developmental Toxin
MERCURY COMPOUNDS	NONE	*Developmental Toxin
NICKEL COMPOUNDS	NONE	**Carcinogen
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	NONE	**Carcinogen
TALC CONTAINING ASBESTIFORM FIBERS	NONE	**Carcinogen

\* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

\*\* WARNING: contains a chemical which can cause cancer.

**CHEMICAL INVENTORIES**

Contact 3M for more information.

**INTERNATIONAL REGULATIONS**

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification**

**Health: 2 Flammability: 2 Reactivity: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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