



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Auto Bedding and Glazing Compound (Black) PN 08509

MANUFACTURER:

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center

St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/31/2006 **Supercedes Date:** 05/17/2005

Document Group: 10-5965-8

Product Use:

Specific Use: sealant Intended Use: Sealant

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
CERAMIC MATERIALS AND WARES, CHEMICALS	66402-68-4	15 - 40
POLYBUTYLENE	9003-29-6	15 - 40
LIMESTONE	1317-65-3	10 - 20
STODDARD SOLVENT	8052-41-3	7 - 13
POLYETHYLENE	9002-88-4	1 - 5
LECITHINS, SOYA	8030-76-0	1 - 5
PALYGORSKITE	12174-11-7	1 - 5
CARBON BLACK	1333-86-4	<= 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: paste, black, solvent odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Combustible liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Contains a chemical or chemicals which can cause cancer. May cause target organ effects.

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3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	C.A.S. No.	Class Description	<u>Regulation</u>
CARBON BLACK	1333-86-4	Group 2B	International Agency for Research on Cancer
PALYGORSKITE	12174-11-7	Group 2B	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature 254.00 °C

Flash Point 106 °F [Test Method: Tagliabue Closed Cup]

Flammable Limits - LEL 0.80 % volume **Flammable Limits - UEL** 7.00 % volume

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Combustible liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with detergent and water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid eye contact with vapors, mists, or spray. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. If exhaust ventilation is not available, use appropriate respiratory protection.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Neoprene, Nitrile Rubber.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	Authority	Type	<u>Limit</u>	Additional Information
CARBON BLACK	ACGIH	TWA	3.5 mg/m3	Table A4
CARBON BLACK	CMRG	TWA	0.5 mg/m3	
CARBON BLACK	OSHA	TWA	3.5 mg/m3	Table Z-1
LIMESTONE	ACGIH	TWA	10 mg/m3	
LIMESTONE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
LIMESTONE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
STODDARD SOLVENT	ACGIH	TWA	100 ppm	
STODDARD SOLVENT	OSHA	TWA, Vacated	100 ppm	Table Z-1A
STODDARD SOLVENT	OSHA	TWA	500 ppm	Table Z-1

VAC Vacated PEL:Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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Odor, Color, Grade: paste, black, solvent odor

General Physical Form: Liquid **Autoignition temperature** 254.00 °C

Flash Point 106 °F [Test Method: Tagliabue Closed Cup]

Flammable Limits - LEL 0.80 % volume Flammable Limits - UEL 7.00 % volume Boiling point 315.00 °F Density 11.4 lb/gal

Vapor Density >=1.00 [Ref Std: AIR=1]

Vapor Pressure 2.0000 mmHg

Specific Gravity 1.366 [Ref Std: WATER=1]

pH Not Applicable
Melting point Not Applicable

Evaporation rate <=1.00 [*Ref Std*: ETHER=1]

Volatile Organic Compounds 129.2 g/l [Test Method: calculated SCAQMD rule 443.1] [Details:

excluding exempt compounds]

Percent volatile 9.5 % [*Details*: excluding exempt compounds]

VOC Less H2O & Exempt Solvents 129.2 g/l [Test Method: calculated SCAQMD rule 443.1] [Details:

excluding exempt compounds]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Sparks and/or flames; Heat

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

SubstanceConditionCarbon monoxideNot SpecifiedCarbon dioxideNot SpecifiedToxic Vapor, Gas, ParticulateNot Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

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Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

Dispose of empty product containers in a sanitary landfill.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

62-5562-5209-6

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 2 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 1: Product use information was modified.

Section 16: NFPA hazard classification for health was modified.

Copyright was modified.

Section 3: Potential effects from skin contact information was modified.

Section 3: Potential effects from ingestion information was modified.

Section 5: Fire fighting procedures information was modified.

Section 5: Unusual fire and explosion hazard information was modified.

Section 6: Release measures information was modified.

Section 7: Handling information was modified.

Section 7: Storage information was modified.

Section 8: Engineering controls information was modified.

Section 8: Eye/face protection phrase was modified.

Section 8: Skin protection phrase was modified.

Section 8: Respiratory protection information was modified.

Section 8: Eye/face protection information was modified.

Section 4: First aid for skin contact - decontamination - was modified.

Section 4: First aid for skin contact - medical assistance - was modified.

Section 10: Materials and conditions to avoid physical property was modified.

Section 2: Ingredient table was modified.

Section 15: 311/312 Delayed Hazard score was modified.

Section 15: Inventories information was modified.

Section 3: Carcinogenicity table was modified.

Section 3 and Section 9: General physical form information was modified.

Section 5: Flash point information was modified.

- Section 9: Property description for optional properties was modified.
- Section 9: Specific gravity information was modified.
- Section 9: Melting point information was modified.
- Section 9: Flash point information was modified.
- Section 3: Immediate physical hazard(s) was added.
- Section 8: Skin protection recommended gloves information was added.
- Section 8: Respiratory protection recommended respirators information was added.
- Section 4: First aid for skin contact termination of exposure was added.
- Section 4: First aid for skin contact handling was added.
- Section 8: Skin protection recommended gloves text was added.
- Section 8: Respiratory protection recommended respirators was added.
- Section 6: Release measures note reportability was added.
- Section 9: Density information was added.
- Section 8: Respiratory protection recommended respirators guide was added.
- Section 8: Skin protection protective clothing text was added.
- Section 8: Respiratory protection recommended respirators punctuation was added.
- Section 8: Skin protection recommended gloves punctuation was added.
- Section 16: Reason for reissue heading was added.
- Section 16: Reason for reissue phrase was added.
- Article disclaimer text (following the copyright) was deleted.

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