

PRODUCT: BODY MAGIC® HEAVY DUTY RUBBING COMPOUND

PART

NUMBER:	100021	Quart	12 units/case	32 lbs./case
	100022	Gallon	4 units/case	41 lbs./case

DESCRIPTION: HEAVY DUTY RUBBING COMPOUND is an aggressive, fast-cutting, low dusting, thick-bodied compound. Designed to remove heavy orange peel, deep scratches, wet sanding marks and topcoat imperfections. Rinses quickly and easily from jambs, moldings, and emblems. Excellent for all types of paint finishes. "Air dried, baked or Infra-red." Contains no silicones or waxes.

FEATURES &

ADVANTAGES: The low-dusting, thick-bodied paste-like consistency helps to concentrate the product on the finishing area reducing product "sling", which reduces clean-up time.

The formula contains an abrasive package that more evenly cuts through sanding marks and topcoat imperfections resulting in a more level finish.

This compound is designed to stay wet longer to reduce heat generated from buffing, and allow more "buff time" when needed.

Water soluble; easy clean-up

A versatile product in any paint finishing system.

USES:

Removal and leveling of topcoat imperfections found after painting.

- Heavy Orange Peel
- Runs
- Sags
- Dirt
- Sand Marks

APPROVED

PAINT FINISHES:

- Lacquer Topcoats
- Acrylic Enamel Topcoats—Properly Cured
- Acrylic Urethane Topcoats—Properly Cured
- Basecoat / Clearcoat Systems—Properly Cured

All paint coatings are different in their drying and curing characteristics base on their chemistry and drying mechanism, (air dry vs. bake). It is important that proper sanding and buffing times based on the type of coating and air dry or baking environment are followed according to paint manufacturers.

PREPARATION: Identify severity of topcoat imperfection and choose sand paper grit accordingly (i.e. heavy orange peel 1,200 grit). After sanding wipe area to remove sanding residue. Clean wool buffing pad, thoroughly, by "spurring".

APPLICATION: Shake product well before using. Apply product sparingly, enough to work a two foot square area, onto the sanded area. Spread product with wool pad and begin buffing with light to moderate pressure at approximately 1750 rpm. Continue buffing until sand marks are removed.

Inspect repair area for sand marks, in some cases all marks are not removed due to buffing techniques; a second application maybe necessary.

Note: If product begins to dry or additional buffing is needed, mist LUBRI-SHINE® onto finish to reactivate the product.

FINISH: Wipe down surface with a soft, clean, dry cloth to remove residue and dust.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Reddish brown paste
▪ VOC	-----
▪ Viscosity	-----
▪ Residue clean-up	Excellent
▪ Water Soluble	Yes
▪ Max sanding grit	1,000 grit wet, 1,200 dry
▪ Contents and Caution	MSDS available upon request
▪ Color	Reddish brown

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at www.evercoat.com.

CAUTION: Keep product from freezing



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