



Our wheels are always turning.

TECHNICAL DATA SHEET  
SMT624 SMART Plastic Parts Cleaner

Distributed by:  
FinishMaster, Inc.  
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**COMPONENTS**

SMT624 Smart Plastic Parts Cleaner

**DESCRIPTION**

Smart SMT624-4 Plastic Parts Cleaner is designed to aid with the adhesion of primer or topcoats over difficult bare plastics.

**SURFACE PREPARATION**

**BARE SUBSTRATES**

- Wash the surface with mild detergent and warm water, making sure to rinse well and dry with a clean, dry cloth. **Note:** The use of a gray scuff pad helps to break up contaminants and abrade the surface during the initial cleaning step.
- Clean the surface with SMT624-4 Plastic Parts Cleaner using clean, dry lint free shop towels.
- Completely scuff the blend area using a gray scuff pad and/or scuff gel.
- Re-clean surface with SMT624-4 Plastic Parts Cleaner to remove sanding residue before topcoating.
- On application to bare plastics, allow SMT624-4 to dry an additional 15 to 30 minutes before applying a plastic adhesion promoter.

**COMPATIBLE SUBSTRATES**

- TPO Thermoplastic Polyolefin
- PP Polypropylene
- PUR Polyurethane
- PE Polyethylene

**POT LIFE**

- No pot life restrictions.

**PHYSICAL DATA**

SMT624-4	
Dry to Topcoat	Flash for 15 – 30 minutes
Film Thickness	N/A
Volume Solids	N/A
VOC Applied	6.89
Flash Point	See SDS

**CLEAN-UP**

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner.

**DISPOSAL**

Dispose of all paint and paint related materials in accordance with state and local regulations.

**SAFETY & HEALTH**

Read and follow all technical product information, labels, and SDS prior to application. Keep product out of reach of children and animals. Always wear proper safety equipment (respirator, gloves, eye, and clothing protection) when using this product.