# FX PROBLENS ON HE SPOIL

EXTRA ABRASIVE 04B



## **NORTON SPOT REPAIR SYSTEM**

### Step 1 – Defect Removal

To remove surface defects from clear coat

- Apply a 1-3/8" or 3" Speed-Grip disc (P400 to 2500 grit size based on severity of defect) onto a Speed-Grip back-up pad. (For 3" use the interface pad.)
- Use a mini D/A (or use a hand sand pad available in 1-3/8" only).
- Use water as a lubricant on clear coat surface and sand out defect.
   It is imperative that the sander remains flat on the surface and the area is not over sanded.
- Finish by wiping sanding residue off with a Blue Magnet cloth.



### Step 2 – Buffing/Polishing

Restore luster to original clear coat surface using 3" right angle polisher

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- Apply blue foam or black wool/interface pad onto a backup pad.
- Apply a dime-size amount of 03B or 04B to the sanded area.
- With the tool turned off, use the polishing pad to spread the compound evenly over the sanded area, then start the tool.
- Polish to achieve the desired result.
- If required, use previous steps with O2B and a Soft White Foam pad to remove swirl marks or haze on dark colors.
- Apply 01B Finishing Polish by hand as a protective coating and to enhance luster with a Quick Wipe cloth. Wipe the area clean with a Blue Magnet cloth.

## **Norton Spot Repair System**





#### **Spot Repair Kit**

#### DESCRIPTION UPC NUMBER PKG Spot Repair Kit 636425-36216

#### **Contents:**

- Multi-purpose tool bag
- Two sanders: Hutchins Mini Spot Repair D/A tool with 1-1/4" & 3" back-up pads
- Astro right angle buffing tool with 3" Speed-Grip back-up pad 1-3/8" Speed-Grip Black Ice discs (25 each) 2500, 2000 & 1500 grit
- 3" Speed-Grip discs (10 each) 2500 & 2000 grit Black Ice & 1500 & 1000 grit A275
- 3" x 3/4" nap Speed-Grip black wool pad
- 3" Medium blue Speed-Grip foam pad
- 3" Soft white Speed-Grip foam pad
- 3" Firm interface Speed-Grip pad
- 100 ml bottles of Clear Choice 01B, 02B, 03B and 04B
- Blue Magnet Micro Fiber Wipe
- Quick Wipe Cloth



#### **Clear Choice Liquid Abrasives**

Norton Clear Choice silicone-free Liquid Abrasives lead the way in performance. This easy to use line of products produces outstanding results without the contamination risks often associated with silicone-containing products.

Finishing Polish for final polishing step and weather protection. Ultrafine Renovator for refinement of minor paint work defects. Fine Abrasive for elimination of sanding marks and Extra Abrasive for faster removal of heavier defects.

FEATURES	BENEFITS OF CLEAR CHOICE
Two step compound system	<ul> <li>Faster than competitive systems</li> <li>Saves time and money</li> </ul>
Silicone free	No risk of contamination
Silica free	No health and safety risks for the operator
Ammonia free	No paint contamination risk
Globally successful formula	<ul> <li>Tested and used by OEM's and bodyshops throughout the world</li> <li>Used and recommended by major automotive paint manufacturers</li> </ul>

DESCRIPTION	UPC NUMBER	SIZE	CASE
Finishing Polish 01B	636425- <b>04714</b>	1 Litre/1.06 Quarts	4
Ultrafine Renovator 02B	636425- <b>04713</b>	1 Litre/1.06 Quarts	4
Fine Abrasive 03B	636425- <b>04712</b>	1 Litre/1.06 Quarts	4
Extra Abrasive 04B	636425- <b>04711</b>	1 Litre/1.06 Quarts	4



HEADOLIARTERS. Saint-Gobain Abrasives, Inc. Automotive Sales 1 New Bond Street Worcester, MA 01615-0008 Phone: (508) 795-5000 Fax: (508) 795-2794

#### **REVOLUTIONIZING REFINISHING**

IN THE UNITED STATES: Saint-Gobain Abrasives, Inc. 2770 West Washington Street Stephenville, TX 76401-3799 Phone Toll Free: 1 800 456-8444 Phone: (254) 918-2300 Fax Toll Free: 1 888 383-2249 Fax: (254) 918-2303

IN CANADA: Saint-Gobain Abrasives Canada Inc. 3 Beach Road Hamilton, ON L8L 7Y5 Phone Toll Free: 1 800 268-2262 Phone: (905) 548-9598 Fax Toll Free: 1 800 561-9490 Fax: (905) 547-8157



#### www.nortonautomotive.com

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FORM #7859



DESCRIPTION	UPC NUMBER	PKG	PKG/CASE
3" Speed-Grip Back-Up Pad 5/16-24	636425- <b>04295</b>	10	1
3" x 3/4" Nap Speed-Grip Wood Pad	636425- <b>03670</b>	10	4
3" Medium Blue Speed-Grip Foam Pad	636425- <b>05459</b>	10	4
3" Soft White Speed-Grip Foam Pad	636425- <b>05460</b>	10	4
Firm Interface Speed-Grip Pad for Wool	636425- <b>05524</b>	10	1
Quick Wipe Cloth 12" X 13"	636425- <b>04786</b>	6	6
Blue Magnet Micro-Fiber Cloth 16" x 16"	636425- <b>04402</b>	5	4



PKG/CASE

#### **Moist Spot Repair System** 1-3/8" Speed-Grip Discs

MINIMIZE THE REPAIR AREA TO JUST THE SPOT OF THE DEFECT.

DESCRIPTION	UPC NUMBER	PKG	PKG/CASE
1-1/4" D/A Pad For Hutchins Model 3501	636425- <b>36224</b>	10	1
1-1/4" Hand Sand Pad	636425- <b>03618</b>	10	1
2500 Black Ice	662611- <b>47437</b>	50	5
2000 Black Ice	662611- <b>47438</b>	50	5
1500 Black Ice	662611- <b>47439</b>	50	5
1200 Black Ice	662611- <b>47440</b>	50	5
1000 Black Ice	662611- <b>47441</b>	50	5
P800 Black Ice	662611- <b>47442</b>	50	5
P600 Black Ice	662611- <b>47443</b>	50	5



#### **Spot Repair System 3" Speed-Grip Discs**

MINIMIZE THE REPAIR AREA TO JUST THE SPOT OF THE DEFECT.

DESCRIPTION	UPC NUMBER	PKG	PKG/CASE
Back-up pad 5/16"-24	636425- <b>04295</b>	10	1
3" Soft Interface Pad for Abrasives	636425- <b>05457</b>	10	1
2500 Black Ice	662611- <b>47432</b>	50	4
2000 Black Ice	662611- <b>47433</b>	50	4
P1500B A275	662611- <b>47434</b>	50	4
P1000B A275	662611- <b>35900</b>	50	4
P800B A275	662611- <b>31519</b>	50	4
P600B A275	662611- <b>36996</b>	50	4
P500B A275	662611- <b>31521</b>	50	4
P400B A275	662611- <b>36995</b>	50	4

SAINT-GOBAIN **ABRASIVES** 



