

# RAPTOR TRUCK BED LINER - TINTABLE

Features & Benefits	& • Enough material to re-spray the largest truck beds.				
Health and Safety Statement	I always he used. Please reter to the label and consult the material satety data sheet for full handling instructions and				
Surface Preparation	U-POL's Truck Bed Liner can be applied to most original manufacturers finishes.  The surface should be lightly scuffed, and free from dirt and rust.  For best results bare metal should be treated with a suitable etch primer e.g. U-POL ACID#8 (UP0776/ UP0741).				
Specification	Mixing Ratio - 3:1 Truck Bed Liner Base: System 20 Hardener of choice + up to 10% Basecoat Tinter.  Pot life at 68°F / 20°C : 60 minutes.  Touch Dry at 68°F / 20°C : <1 hour subject to film build.  Light duty: 2-3 days at 68°F / 20°C.  Regular duty: 5-7 days at 68°F / 20°C.  Coverage: 125 square foot per US Gallon (mixed).				
Application	FILL hardener to level A (see diagram above) of the bottle (this equates to 250ml of System 20 Hardener). Add basecoat tinter to level B indicated in the diagram above (this equates to 10% of basecoat tinter by volume).  Replace cap and SHAKE the bottle filled with hardener and basecoat vigorously for 2 minutes. Remove cap and check that the colour has been mixed uniformly and to the shade desired. Shake again if necessary.  SHOOT - Remove cap and attach to the U-POL Schutz gun with air pressure 2.76 -4.82 BAR (40-70 PSI). Apply to truck bed with an even sweeping motion to obtain the required texture.				

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Subsequent coat(s) can be applied observing a 60 minute flash off period between coat(s).			
	Future touch-ups can be carried out after simply cleaning and degreasing the surface.		
Reducing the flash off times, excessive film build and/or reduced temperatures will retard the drying times.			
Customized finishes can be achieved by first applying one colour, allowing to flash off, then over-coating with colour, increasing the distance from the truck bed and the speed of coverage to provide a multi coloured finish			
Cleaning	All equipment should be thoroughly cleaned with gun wash immediately after use.		
IMPORTANT	Do not use in extreme cold or hot temperatures. Ideal application temperature is 68°F (20°C) with humidity of less than 60%. Do not place heavy loads on the surface until the truck bed liner is fully cured. Coverage and hiding depends on the basecoat used. Some basecoats will perform better than others.		

## PRODUCT CODES

Kit Contents	4 x 750ml Truck Bed Liner Base 1 x 1L System 20 Hardener of choice Total Kit = 4 liters or 1.06 US Gallons
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Product Code UP Number		Description	Case Quantities
RLB/S4	UP0820	Raptor Liner BLACK 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2
RLB/SV4 (2.1 VOC Version)	UP0820V (2.1 VOC Version)		
RLT/S4 <b>UP0821</b>		Raptor Liner TINTABLE 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2
RLT/VS4 (2.1 VOC version)			2

## **VOC INFORMATION**

#### As Packaged:

	UP0821V		
VOC Regulatory	ל ו יואלאלי ו		
VOC Actual	209g/l	1.7lbs/gal	
Volatiles	37.74% by weight		
Water	0% by weight	0% by volume	

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Exempt Compounds	19.08% by weight	27.13% by volume	
Density	1123g/l	9.4lbs/gal	

#### As Applied:

	Mixed at <b>3:1</b> with <b>UP237</b> _ range of hardeners		Mixed at <b>3:1</b> with <b>UP238</b> _ range of hardeners		Mixed at <b>3:1</b> with <b>UP239</b> _ range of hardeners	
VOC Regulatory	244g/l	2.0lbs/gal	244g/l	2.0lbs/gal	244g/l	2.0lbs/gal
VOC Actual	168g/l	1.4lbs/gal	168g/l	1.4lbs/gal	169g/l	1.4lbs/gal
Volatiles	Volatiles 44.53% by weight		43.97% by weight		43.97% by weight	
Water	0% by weight	0% by volume	0% by weight	0% by volume	0% by weight	0% by volume
Exempt Compounds	29.56% by weight	35.35% by volume	28.94% by weight	35.65% by volume	28.94% by weight	35.21% by volume
Density	1132g/l	9.4lbs/gal	1105g/l	9.2lbs/gal	1118g/l	9.3lbs/gal

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