



PRODUCT DATA

4218

Only 1 Glaze Polyester Finishing Putty

DESCRIPTION:

Only 1 Glaze is a two component self leveling polyester finishing putty. It helps reduce body filler staining, and fills pinholes and sand scratches quickly and easily. Only 1 Glaze's unique reduced viscosity provides improved flow out for use as a finishing coat over body filler on large panels or for small spot repair. Only 1 Glaze is excellent for use on galvanized metal, body filler, steel, aluminum, fiberglass, SMC, two component primer surfacers, OEM topcoats and on many types of plastics. Ideal for repairing hail damage and key scratches. Only 1 is the **only** finishing putty that your shop will need!

TECHNICAL DATA :

Color:	Buff
Hardener:	Light Blue
Mix Ratio:	3/4 oz. to 24 oz. filler (approximately 40:1)
Pot Life:	Approximate setting time is 5-6 minutes at 75°-80°F (25°-27°C)
V.O.C.	1.70 #/gal (204g/l) as packaged
Thickness:	Do not exceed Max 1/8"

SUITABLE SURFACES:

Galvanized metal, body filler, steel, aluminum, fiberglass, SMC, two component primer surfacers, OEM topcoats and on many types of plastics.

SALES POINTS:

- Excellent adhesion to steel, galvanized metal, and aluminum
- Reduces risk of body filler staining
- Fills pinholes and sand scratches quickly and easily
- Fast curing
- Minimal shrinkage
- Easy sanding with fine grit sandpaper
- Self leveling - reduces marks made during application

SEE REVERSE SIDE FOR APPLICATION INSTRUCTIONS

(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

PACKAGE SIZE

#4218 Only 1 Glaze, 24 Fl. Oz. (710 ml), 6/case



DISCLAIMER: The Technical information and suggestions for use have been compiled for your guidance and usage. Such information is based on Transtar Autobody Technologies experience and research and is believed to be reliable. As Transtar has no control over conditions in which the product is used, stored, or otherwise handled, the above information does not constitute a warranty. Buyers must assume responsibility for the suitability of the product for their purposes.

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SURFACE PREP:

1. Surface must be clean and free of all dirt and grime. Clean using Transtar SCAT #6311, Speedi SCAT #6321 or Aqua SCAT #6351/6354.
2. Use a 80-180 grit disc to remove or scuff paint.
3. Reclean using Transtar SCAT #6311, Speedi SCAT #6321 or Aqua SCAT #6351/6354.
4. Surface must be completely dry before application.

MIXING:

1. Place a small amount of material on a clean, non-porous mixing board.
2. Apply a ribbon of cream hardener from edge to edge across the center of dispensed putty. Mix ratio of putty to hardener is approximately 40:1.
3. Mix thoroughly until a uniform color is achieved.
4. Approximate setting time is 5-6 minutes @75°F (25°C).

APPLICATION:

1. Apply a thin layer of mixed material over surface using firm pressure to assure proper adhesion.
2. Apply additional layers building up area slightly higher than the surface area to allow for sanding.

Note: Do not apply over fresh uncured paints or reversible substrates (i.e. lacquer) paints and primers.

FINISHING:

1. Sandable in approximately 20 minutes.
2. Rough sand hardened putty to desired contour.
3. Finish sand with 180 or finer grit sandpaper.

COMPETITION:

Fibreglass Evercoat Metal Glaze

Kardol E-Z Glaze

Upol Dolphin Glaze

USC ICING

3M Flowable Finishing Putty #05823

Dynatron Bondo Ultimate-Cote Finishing Putty