



# PRODUCT DATA

## 4643, 4653, 4663 2 in 1 Trim Black

### DESCRIPTION:

2 in 1 Trim Black is a tough, flexible polymer coating designed to restore bumpers and flexible or rigid trim to their OEM condition. Transtar offers 3 gloss levels, matte, satin and gloss, to match the appearance on most vehicles. It has excellent adhesion to urethane, rubber, metal and treated olefin plastics. It is fast drying, provides excellent adhesion and requires no priming.

### TECHNICAL DATA:

APPEARANCE:	Matte Black (4643), Satin (4653), Gloss Black (4663)	
V.O.C. CONTENT:	4643	55.5%, MIR 1.28
	4653	50.6%, MIR 1.35
	4663	53%, MIR 1.4
SHELF LIFE:	1 year	

### SURFACE PREPARATION:

Olefin Plastics - Apply 1023-F Plasto-Mend TPO Adhesion Promoter prior to application of 2 in 1 Trim Black.  
All Other Surfaces – Apply 1033 Mul-TIE Adhesion Promoter prior to application of 2 in 1 Trim Black.

### APPLICATION:

Shake well before using. Clean area to be coated with SCAT #6311, Speedi SCAT #6321, Aqua SCAT #6351/6354 or equivalent. For best results, use when can is between 70 – 90°F (21 – 32°C). Hold can 9 – 12” from surface and spray with steady, even strokes. Several thin coats are better than one thick coat. After use, invert can and spray to clean nozzle. Allow final coat to dry two hours before handling parts. Full adhesion and curing will take 24 hours. Replace metal trim and panels carefully to avoid damaging the freshly painted surfaces.

### DEMO:

Spray on a piece of scrap flexible part or sheet metal. Show how quickly it covers and how well it hides. Ask prospect to try it. Also point out rapid flash time and matte or gloss black finish.

### COMPETITION:

SEM 39143 (Flat)  
SEM 39063 (Gloss)



(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

### PACKAGE SIZES:

4643 2 in 1 Trim Black (Matte Finish), 20 oz. (591 ml) Aerosol, 6/case  
4653 2 in 1 Trim Black (Satin Finish), 20 oz. (591 ml) Aerosol, 6/case  
4663 2 in 1 Trim Black (Gloss Finish), 20 oz. (591 ml) Aerosol, 6/case

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