



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Automix(TM) Polyolefin Adhesion Promoter, PN 05907

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/14/10

Supersedes Date: 04/16/07

Document Group: 18-0209-9

Product Use:

Intended Use: Adhesive

Specific Use: To promote adhesion of paint and repair materials to polyolefin type plastics.

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
TOLUENE	108-88-3	40 - 70
PROPANE	74-98-6	10 - 30
ACETONE	67-64-1	10 - 30
ISOBUTANE	75-28-5	7 - 13
MODIFIED CHLORINATED POLYOLEFIN	Trade Secret	1 - 5
BENZENE	71-43-2	< 0.1
FORMALDEHYDE	50-00-0	< 0.02

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Aerosol

Odor, Color, Grade: Liquid in aerosol container, very light yellow, aromatic hydrocarbon odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Flammable liquefied gas. Aerosol

container contains flammable gas under pressure. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

May be absorbed through skin and cause target organ effects.

Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Single exposure, above recommended guidelines, may cause:

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Central Neuropathy: Signs/symptoms may include irritability, memory impairment, personality changes, sleep disorders, and decreased ability to concentrate.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and

jaundice.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
BENZENE	71-43-2	Group 1	International Agency for Research on Cancer
BENZENE	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens
FORMALDEHYDE	50-00-0	Group 2A	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. Get immediate medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

4.2 NOTE TO PHYSICIANS

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	No Data Available
Flammable Limits - LEL	1.4 %
Flammable Limits - UEL	8.2 %
OSHA Flammability Classification:	Class IA Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Dust clouds of this material in combination with an ignition source may be explosive. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible. Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Cover or dilute with water. Cover with absorbent material. Clean up residue with water. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Do not pierce or burn container, even after use. No smoking while handling this material. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Aerosol container contains flammable gas under pressure. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. For industrial or professional use only. Avoid contact with oxidizing agents. Keep out of the reach of children.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Do not store containers on their sides. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use with functioning spray booth or local exhaust. Do not use in a confined area or areas with little or no air movement. Do not remain in area where available oxygen may be reduced. Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations. Use general dilution ventilation and/or local exhaust

ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton).

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
ACETONE	ACGIH	TWA	500 ppm	Table A4
ACETONE	ACGIH	STEL	750 ppm	Table A4
ACETONE	OSHA	TWA, Vacated	750 ppm	
ACETONE	OSHA	TWA	1000 ppm	Table Z-1
ACETONE	OSHA	STEL, Vacated	1000 ppm	
BENZENE	ACGIH	TWA	0.5 ppm	Skin Notation*; Table A1
BENZENE	ACGIH	STEL	2.5 ppm	Skin Notation*; Table A1
BENZENE	OSHA	TWA	1 ppm	Standard Appendix
BENZENE	OSHA	STEL	5 ppm	Standard Appendix
FORMALDEHYDE	ACGIH	CEIL	0.3 ppm	Sensitizer; Table A2
FORMALDEHYDE	CMRG	TWA	0.5 ppm	
FORMALDEHYDE	OSHA	TWA	0.5 ppm	Standard Appendix
ISOBUTANE	ACGIH	TWA	1000 ppm	
PROPANE	ACGIH	TWA	1000 ppm	
PROPANE	OSHA	TWA	1000 ppm	Table Z-1
TOLUENE	ACGIH	TWA	20 ppm	Table A4
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA, Vacated	100 ppm	
TOLUENE	OSHA	STEL, Vacated	150 ppm	
TOLUENE	OSHA	TWA	200 ppm	Table Z-2
TOLUENE	OSHA	CEIL	300 ppm	Table Z-2

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists
 CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Aerosol
Odor, Color, Grade:	Liquid in aerosol container, very light yellow, aromatic hydrocarbon odor
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>No Data Available</i>
Flammable Limits - LEL	1.4 %
Flammable Limits - UEL	8.2 %
Boiling point	<i>No Data Available</i>
Density	6.2 lb/gal
Vapor Density	>=1 [<i>Ref Std: AIR=1</i>]
Vapor Pressure	[<i>Details: CONDITIONS: COMPRESSED GAS</i>]
Specific Gravity	0.739 [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility in Water	Moderate
Evaporation rate	>=1 [<i>Ref Std: BUOAC=1</i>]
Volatile Organic Compounds	81 %
Kow - Oct/Water partition coef	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	706 g/l
Viscosity	<i>No Data Available</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

10.2 Materials to avoid

Strong acids

Additional Information: Oxidizing materials can cause a vigorous reaction.

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Condition

Not Specified

Carbon dioxide
Toxic Vapor, Gas, Particulate

Not Specified
Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.
Dispose of empty product containers in a sanitary landfill.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

LB-K100-0329-6, 60-9800-4515-1

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	40 - 70

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
BENZENE	71-43-2	*Male reproductive toxin
BENZENE	71-43-2	**Carcinogen
BENZENE	71-43-2	*Developmental Toxin
FORMALDEHYDE	50-00-0	**Carcinogen
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 4 Reactivity: 0 Special Hazards: None

Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 9: Boiling point information was modified.

Section 9: Property description for optional properties was modified.

Section 5: Flash point information was added.

Section 9: Flash point information was added.

Section 14: ID Number Heading Template 1 was added.

Section 14: ID Number(s) Template 1 was added.

Section 2: Ingredient table was added.

Section 15: EPCRA 313 information was added.

Section 15: EPCRA 313 text was added.

Section 8: Exposure guidelines ingredient information was added.

Section 8: Exposure guidelines legend was added.

Section 8: Exposure guideline note was added.

Section 8: Exposure guidelines data source legend was added.

Section 3: Carcinogenicity table was added.

Section 3: Carcinogenicity heading was added.

Section 15: California proposition 65 ingredient information was added.

Section 15: California proposition 65 heading was added.

Section 15: California proposition 65 cancer warning was added.

Section 10.1 Conditions to avoid was added.

Section 10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

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