



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Rust Fighter-I (Internal Panel Coating), P.N. 08891

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/07/2008

Supersedes Date: 12/14/2007

Document Group: 11-0421-5

Product Use:

Intended Use: Automotive
Specific Use: Rust protection coating for internal auto parts.

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
MEDIUM ALIPHATIC SOLVENT NAPHTHA	64742-88-7	40 - 70
HYDROTREATED HEAVY PARAFFINIC DISTILLATE (PETROLEUM)	64742-54-7	1 - 16
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	64742-52-5	1 - 16
SOLVENT-REFINED HEAVY PARAFFINIC PETROLEUM DISTILLATES	64741-88-4	1 - 16
SOLVENT REFINED HEAVY NAPHTHENIC DISTILLATE (PETROLEUM)	64741-96-4	1 - 16
OIL-SOLUBLE PETROLEUM SULFONATE, CALCIUM SALT	61789-86-4	7 - 13
CALCIUM CARBONATE	471-34-1	7 - 13
HYDROTREATED LIGHT PETROLEUM DISTILLATES	64742-47-8	3 - 7
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	64742-95-6	1 - 5
1,2,4-TRIMETHYLBENZENE	95-63-6	0.5 - 1.5
TALL-OIL FATTY ACIDS	61790-12-3	0.3167 0.6334
MESITYLENE	108-67-8	0.43992 (typically 0.43992)
1,2,3-TRIMETHYLBENZENE	526-73-8	0.29328 (typically 0.29328)
N-PROPYLBENZENE	103-65-1	0.21996 (typically 0.21996)
ETHYLBENZENE	100-41-4	<= 0.1055808
CUMENE	98-82-8	0.1055808 (typically 0.1055808)
NAPHTHALENE	91-20-3	<= 0.051324
XYLENE	1330-20-7	0.00527904 (typically 0.00527904)
BENZENE	71-43-2	<= 0.001833

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Solvent odor, Tan, Oily Thin Liquid

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause target organ effects. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
BENZENE	71-43-2	Group 1	International Agency for Research on Cancer
BENZENE	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens
ETHYLBENZENE	100-41-4	Group 2B	International Agency for Research on Cancer
NAPHTHALENE	91-20-3	Group 2B	International Agency for Research on Cancer
NAPHTHALENE	91-20-3	Anticipated human carcinogen	National Toxicology Program Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	90.00 °F [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	0.80 %
Flammable Limits - UEL	7.00 %

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Cover spill area with a fire-extinguishing foam. An aqueous film

forming foam (AFFF) is recommended. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in an approved metal container. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. No smoking while handling this material. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. For industrial or professional use only. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use with functioning spray booth or local exhaust. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement. Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton).

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
BENZENE	ACGIH	TWA	0.5 ppm	Skin Notation*; Table A1
BENZENE	ACGIH	STEL	2.5 ppm	Skin Notation*; Table A1
BENZENE	OSHA	TWA	1 ppm	Standard Appendix
BENZENE	OSHA	STEL	5 ppm	Standard Appendix
CUMENE	ACGIH	TWA	50 ppm	
CUMENE	OSHA	TWA	50 ppm	Skin Notation*; Table Z-1
ETHYLBENZENE	ACGIH	TWA	100 ppm	Table A3
ETHYLBENZENE	ACGIH	STEL	125 ppm	Table A3
ETHYLBENZENE	OSHA	TWA	100 ppm	Table Z-1A
ETHYLBENZENE	OSHA	STEL	125 ppm	Table Z-1A
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	CMRG	TWA	5 mg/m3	
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	CMRG	STEL	10 mg/m3	
HYDROTREATED LIGHT PETROLEUM DISTILLATES	CMRG	TWA	300 ppm	
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	CMRG	TWA	50 ppm	
MEDIUM ALIPHATIC SOLVENT NAPHTHA	CMRG	TWA	100 ppm	
MESITYLENE	ACGIH	TWA	25 ppm	
MESITYLENE	OSHA	TWA	25 ppm	Table Z-1A
NAPHTHALENE	ACGIH	TWA	10 ppm	Skin Notation*; Table A4
NAPHTHALENE	ACGIH	STEL	15 ppm	Skin Notation*; Table A4
NAPHTHALENE	OSHA	TWA	10 ppm	Table Z-1A
NAPHTHALENE	OSHA	STEL	15 ppm	Table Z-1A
SOLVENT-REFINED HEAVY PARAFFINIC PETROLEUM DISTILLATES	CMRG	TWA	5 mg/m3	
XYLENE	ACGIH	TWA	100 ppm	Table A4
XYLENE	ACGIH	STEL	150 ppm	Table A4
XYLENE	OSHA	TWA	100 ppm	Table Z-1A
XYLENE	OSHA	STEL	150 ppm	Table Z-1A

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	Solvent odor,Tan,Oily Thin Liquid
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	90.00 °F [<i>Test Method:</i> Closed Cup]

Flammable Limits - LEL	0.80 %
Flammable Limits - UEL	7.00 %
Boiling point	>=325 °F
Density	7.4 lb/gal
Vapor Density	4.70 [Ref Std: AIR=1]
Vapor Pressure	No Data Available
Specific Gravity	0.910 [Ref Std: WATER=1]
pH	No Data Available
Melting point	No Data Available
Solubility in Water	Slight (less than 10%)
Evaporation rate	No Data Available
Volatile Organic Compounds	608.34 g/l
Percent volatile	66.62 %
VOC Less H2O & Exempt Solvents	608.34 g/l
Viscosity	1200.0 - 1400.0 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Sparks and/or flames; Heat

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

41-3701-2177-8, 60-9800-1482-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
ETHYLBENZENE	100-41-4	<= 0.1055808

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
N-PROPYLBENZENE	103-65-1	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable
MESITYLENE	108-67-8	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable
NAPHTHALENE	91-20-3	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
BENZENE	71-43-2	*Male reproductive toxin
BENZENE	71-43-2	**Carcinogen
BENZENE	71-43-2	*Developmental Toxin
ETHYLBENZENE	100-41-4	**Carcinogen
NAPHTHALENE	91-20-3	**Carcinogen

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Copyright was modified.

Section 14: ID Number(s) Template 1 was modified.

Section 2: Ingredient table was modified.

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