

**5 STAR XTREME AUTOBODY PRODUCTS**  
**TECHNICAL DATA INFORMATION**  
**DATED: JUNE 2013**

**PRODUCTS:**

#5274 PRO-SEAL SEAM SEALER (WHITE) 10.15 fl.oz.  
#5275 PRO-SEAL SEAM SEALER (BLACK) 10.15 fl.oz.

**DESCRIPTION:**

5 STAR XTREME PRO-SEAL (WHITE/BLACK) is a fast curing seam and joint sealer. It skins over quickly and can be painted in less than 30 minutes. Stays permanently flexible, withstands weathering, oxidation, salt water, gasoline and most solvents.

**FEATURES:**

- Medium rubber content
- High Performance, Single Component, High Solids
- Cures very fast to a tough rubber consistency
- Perfect for vertical and horizontal joints
- Highly elastic with little shrinkage.
- Low and high temperature flexibility
- Fast drying
- Non sagging, Non staining
- Paintable in 20 minutes
- Serviceable temperatures from -20F to 160F
- Water resistant

**THE IDEAL SEALANT – OEM APPROVED**

- Use for sealing and bedding subject to racking and distortions on automobiles, trucks, trailers, buses, boats and trailer bodies.
- Also for use through heavy beads of adhesion to most surfaces including: painted and non-painted metal, rubber, glass, wood, concrete.

**PHYSICAL PROPERTIES:**

COLOR: White, Black

SOLIDS: 75%-95%

ELONGATION: Excess of 300%

WEIGHT PER GALLON:1 pound

CONSISTENCY: Non Sag

TENSILE STRENGTH: 800psi

MODULUS:100:140psi

**SURFACE PREP/APPLICATION:**

1. Surface should be clean and grease and oil free. Use solvent.
2. Place cartridge in caulking gun. Cut cartridge nozzle to desired
3. bead size and caulk.

Touch Dry and Paintable : 10 – 30 min

Full Cure : 24 + hours

**SAFETY INFORMATION - FOR INDUSTRY USE ONLY**

WARNING! FLAMMABLE. Causes skin and eye irritation. Harmful if inhaled.

PRECAUTIONS: Keep away from heat, sparks and flame. Avoid breathing vapour. Avoid skin or eye contact. Wear protective equipment during handling. Use with adequate ventilation. Store in a cool well ventilated area, away from incompatibles.

FIRST AID: If inhaled, remove victim to fresh air, if breathing stopped, begin artificial respiration. Call physician. For eye contact, flush with running water for at least 15 minutes, call physician. For skin contact, wash with soap and water while removing contaminated clothing, call physician if irritation persists. If ingested, do not induce vomiting. Guard against aspiration into lungs. Obtain medical attention immediately.

**ATTENTION. THIS CONTAINER IS HAZARDOUS WHEN EMPTIED. ALL LABELLED HAZARD PRECAUTIONS MUST BE OBSERVED. FOR PROFESSIONAL USE ONLY.**

PROP 65 WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**KEEP OUT OF REACH OF CHILDREN. ABI - AutobodyBrands International a division of IAMG - International Autobody Marketing Group - Scottsdale, AZ - [www.autobodybrands.com](http://www.autobodybrands.com)**

**FOR CHEMICAL EMERGENCY CALL:  
CHEMTREC 1-800-424-9300  
DAY OR NIGHT**