



Norton PG Premium Grade Masking Tape

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Product Data Sheet

Norton PG is a high quality masking tape with good quick stick and holding properties. Designed for paint masking which requires clean and easy removal from a variety of hot or cold surfaces. The state-of-the-art performance features make it a premium tape for automotive refinishing applications.

Offering:

18mm x 54.8m	Part# 636425- 06382
36mm x 54.8m	Part# 636425- 06383
48mm x 54.8m	Part# 636425- 06384

Construction:

Color:	Beige
Backing:	Fine Crepe Paper
Adhesive:	Natural Rubber

Properties:

Total Thickness PSTC-133:	7.5 mils (0.19mm)
Adhesion to Steel (oz/in of width) PSTC-101:	29 oz./in. (7.9 N/25mm)
Quick Stick/Tack (cm) PSTC-6:	8 oz./in. (2.2N/25mm) – To Kraft 17 oz./in. (4.6N/25mm) – To Steel
Tensile Strength (lb/in width) PSTC-131:	26 (114 N/25 mm)
Elongation at Break PSTC-131:	10%
Unwind Force (oz/in of width) PSTC-8:	15oz./in. (4.3N./25mm)
Temperature Use Range (30 min for up to):	325°F (162.7°C) clean removal

Benefits:

- High Temperature resistant
- UV Resistant up to 3 days
- Conforms well to curved surfaces without lifting or tearing
- Easily removed without slivering
- Resists waterborne and solvent-based coatings, and paint flaking
- Stain and transfer resistant
- Resists paint flaking and wet sanding
- Smooth to the touch – easy to work with

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Tape Tech Tips:

1. Assure that surfaces are clean and free of water, grease and dirt. Pressure sensitive adhesive will not stick in their presence.
2. For best results, the masking surface and tape should be at room temperature (>40°F and<90°F) when masking. Below 40°F will harden the adhesive and above 90°F will soften the adhesive.
3. Avoid overstretching the tape on contours. Overstretching could result in shrinkage during the spraying or baking operations which could lead to edge lifting and paint penetration.
4. To avoid slivering or adhesive transfer, remove the tape slowly at room temperature (>40°F and<90°F). Pull it off at a 90° angle to the surface.

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Refer to Material Safety Data Sheet for proper handling of product. MSDS info available at
www.nortonautomotive.com

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