

# TECHNICAL DATA SHEET

SMART AEROSOL DTM PRIMERS

Distributed by: FinishMaster, Inc. 115 W. Washington Street Suite 700 S Indianapolis, IN 46204 317-237-3678

## **PRODUCT NAME:**

**SMART AEROSOL DTM PRIMERS (NET WT. 12 OZ.)** 

## PART#:

SMT3931 (Black), SMT3932 (Olive Green), SMT3933 (Light Green), SMT3934 (Gray), SMT3935 (Tan), SMT3938 (White)

## **PRODUCT CATEGORY:**

Aerosols (DTM Primers)

#### PRODUCT DESCRIPTION:

SMART DTM Primers match factory primer and e-coat colors. They are direct to metal coatings with excellent gloss and superior adhesion.

#### **PRODUCT FEATURES:**

Direct to metal, including steel and aluminum (see substrates below)
Matches factory appearance
Fast curing
Available in six colors
Paintable with most automotive refinish basecoat systems

## **SUITABLE SUBSTRATES:**

Bare metal Steel Aluminum

OEM finishes

Primer

Always test in an inconspicous area to determine compatibility.

Product is intended to coat small to medium sized areas.

### **APPLICATION INSTRUCTIONS:**

- 1) Use outdoors or in well ventilated area when temperature is between 60° and 80°F (16° and 27°C) and humidity is below 60% to ensure proper drying.
- 2) Clean surface thoroughly with a substrate appropriate cleaner such as SMART Zero VOC Anti-Static Surface Cleaner (SMT623-1, SMT623-4), SMART Final Wipe Solvent (SMT622-1, SMT622-4), or other.
- 3) Sand with a P320 grit abrasive (or finer) and reclean surface with a substrate appropriate cleaner.
- 4) Shake well, listening for rattle of mixing ball. Continue shaking for at least one minute. Shake for 10 seconds at 1 to 2 minute intervals during application.
- 5) Hold can 8 to 12 inches from surface. Press spray button firmly. Move can back and forth releasing button after each stroke. Overlap each stroke. Apply 2-3 medium coats. Allow 5-10 minutes flash time between coats.
- 6) For best results, allow to dry 30 minutes.
- 7) In the event of clogging, remove spray button by twisting and clean with SMART Quick Clean Gun Cleaner or other cleaner compliant with VOC regulations in your area. Do not stick any objects into the can. Replace spray button and spray with button pointed away from you.

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SMT3921 GRAY PRIMER/SURFACER

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## **PHYSICAL DATA:**

MIR: <1.5 Category: EFA

Coverage: 13 square feet per can @ 1 mils DFT

Recommended Coats: 2-3 medium coats

Topcoat Time: 15 minutes

Check local VOC regulations to ensure compliance in your area.

### **STORAGE:**

Always store in a cool, dry location with adequate ventilation. Keep away from heat, sparks, and flames. The shelf life for SMART DTM Primers is 5 years when stored under normal conditions.

DISCLAIMER

FinishMaster's SMART aerosols are not intended for use in temperatures below 60°F (16°C). Use below these temperatures will affect dry times and performance. Consult label/SDS before use. Always wear appropriate personal protective equipment. Use product in a well-ventilated area away from sparks, flames or other sources of ignition. All data provided is subject to change as FinishMaster deems appropriate.

Copies of Safety Data Sheets (SDS) and product labels are available upon request. Users should review the SDS and product label to determine possible health hazards, appropriate engineering controls, and precautions to be observed.

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