



Our wheels are always turning.

Distributed by:
FinishMaster, Inc.
115 W. Washington Street
Suite 700 S
Indianapolis, IN 46204
317-237-3678

PRODUCT NAME:

1K SPRAYABLE SEAM SEALERS

PART #:

SMT278-279

PRODUCT CATEGORY:

1K Sprayable Seam Sealers

PRODUCT DESCRIPTION:

SMART 1K Sprayable Seam Sealer is a high performance, modified silane polymer seam sealer for duplicating OEM sprayed seams and sound dampening pads.

PRODUCT FEATURES:

- SMART lifetime warranty
- Direct to metal with SILANE technology
- Paintable immediately with most solvent-based paint systems
- Non-sag
- Excellent adhesion
- Permanently flexible
- Will not shrink or crack
- 2 colors available to match almost any OEM textures
- Isocyanate free
- Ideal working time

SUITABLE SUBSTRATES:

- Bare Metal
- Properly prepared painted or primed surfaces

TYPICAL SPECIFICATIONS:

Part #	Name	Color	Size
SMT271	1K Seam Sealer	White	10.1 oz. Cartridge
SMT272		Gray	

Working Time	20 minutes at 70°F (21°C)
Set Time	1 hour at 70°F (21°C)
Paint Time (most solvent based coatings)	0-24 hours at 70°F (21°C)
Paint Time (most waterborne coatings)	1 hour at 70°F (21°C)
Cure Time	24 hours at 70°F (21°C)

Check your local VOC regulations to ensure compliance of all products in your area.

USE & APPLICATION

PREPARATION:

- 1) Clean joints and seams thoroughly with a substrate specific wax and grease remover.
- 2) Sand surface with 180 grit sand paper. For properly prepped, primed or painted surfaces, a red scuff pad can be used.
- 3) Blow off and re-clean with a substrate specific wax and grease remover.
- 4) Tack clean to remove lint and dust.
- 5) Place cartridge into a standard caulking gun. Cut the top of the threaded neck off and puncture the foil liner. Screw on tip and cut to desired bead size.



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Tech Tip Prior to applying SMART1K Sprayable Seam Sealer, metal temperature should be 70°F (21°C) for at least one hour. SMART 1K Sprayable Seam Sealer should not be used directly over acid based self-etching primers or vice versa. This application procedure can cause cracking and blistering of the undercoat and topcoat. SMART 1K Seam Sealer is paintable immediately with most solvent-based coatings, however, always test for compatibility. ALWAYS install cartridge into a manual caulking gun to dislodge piston before inserting and using in a pneumatic applicator. This step helps maintain the integrity of unused product by not allowing air to be forced past piston on initial setup, and causing product to harden prematurely.

APPLICATON:

- 1) Cut the top of the threaded neck off and puncture the foil liner.
- 2) Place cartridge into 1K Sprayable Sealer Applicator.
- 3) Screw on applicator barrel until fully tight.
- 4) Adjust inlet pressure to 50-60 psi
- 5) Adjust material feed and cap air pressure to desired texture.
- 6) Remove masking while product is still wet.

Storage SMART 1K Sprayable Seam Sealer should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for SMART 1K Sprayable Seam Sealer is 1 year when stored under ideal conditions.

RELATED PRODUCTS:

Part	Product	Size
SMT80-G3	SMART Grip 80 Grit Abrasive	3" Disc
SMT283	SMART Sprayable Seam Sealer Applicator	1 Applicator

DISCLAIMER All users are responsible for ensuring materials and repair processes are suitable for their needs and used in the proper environment and under appropriate conditions. All data provided is subject to change as FinishMaster deems appropriate. Copies of Safety Data Sheets (SDS) SDS and product labels are available upon request. Users should review the SDS and product label to determine possible health hazards, appropriate engineering controls, and precautions to be observed.