



Our wheels are always turning.

# TECHNICAL DATA SHEET

## 4321 - Euro 2.1 VOC Clear Coat

Distributed by:  
FinishMaster, Inc.  
115 W. Washington Street  
Suite 700 S  
Indianapolis, IN 46204  
317-237-3678

**PRODUCT NAME:**

**EURO 2.1 VOC CLEAR COAT**

**ACTIVATOR:**

Euro 2.1 VOC Slow Activator  
Euro 2.1 VOC Medium Activator  
Euro 2.1 VOC Fast Activator

**PART #:**

**4321**

**ACTIVATOR PART #:**

4300  
4301  
4302

**PRODUCT CATEGORY:**

Clear Coats and Activators

**PRODUCT DESCRIPTION:**

SMART 4321 is a Euro 2.1 VOC high solids, tough, durable urethane clear coat that helps make shops more productive. It provides great gloss direct from the gun and buffing is minimized. Provides high build, dries fast, and is easy to spray with excellent flow and leveling. Use on a variety of jobs – from small repairs to overall refinishing.

**BASECOAT:**

Apply basecoat as per manufacturer’s mixing and application instructions. Allow sufficient flash times before applying 4321. Inadequate flash time will affect the performance of the clear.

**MIXING RATIO (2 TO 1):**

Mix 2 parts 4321 Euro 2.1 VOC clear coat to 1 part 4300, 4301 or 4302 Euro 2.1 VOC Activator.

**APPLICATION:**

**Spray Gun** 1.2 to 1.5 fluid tip, HVLP or other compliant gun

**Air Pressure** Reduced spray pressure works well. Set air pressure 10% to 20% below spray gun maximum compliant setting

**Coats** Apply 2 coats with 5 to 8 minutes flash between coats

**DRY TIMES AT 77°F:**

Flash Time	30 minutes
Deliver	Overnight
Buffing	Overnight

**FORCE DRYING AT 140°F:**

Flash Time	5 - 10 minutes
Bake Time	20 minutes
Deliver	Overnight

Check your local VOC regulations to ensure compliance of all products in your area.

**RECOATING:**

4321 Euro 2.1 VOC clear coat may be recoated after a 16 hours.

**POT LIFE:**

Pot life will be about 2 hours at 77°F.

**FISH EYE:**

The use of fish eye eliminator is strongly discouraged.



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### EQUIPMENT CLEAN UP:

Clean equipment immediately after use according to local regulations.

### TECHNICAL DATA:

**Mixing Ratio** 2 parts 4321  
1 part 4300, 4301 or 4302

**Weight Solids (RTS)** 39.4%

**Film Build** 1.0 - 1.3 mils per full wet coat

**Coverage** 630 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
4321	2.22	266	1.25	150
4300	1.40	168	0.74	88.7
4301	1.65	198	0.91	109
4302	1.67	200	0.92	110
V.O.C. (RTS):				
4321/4300	1.96	234	1.08	129
4321/4301	2.03	243	1.14	136
4321/4302	2.04	244	1.14	136

**Disposal/Safety** Refer to SDS

**Humidity Resistance** Excellent

**Salt Spray Resistance** Excellent

### NOTES:

**SMART clear/activator/primer products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.**

### **FOR INDUSTRY USE ONLY**

**Read SDS prior to product use.**

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**

**DISCLAIMER** All users are responsible for ensuring materials and repair processes are suitable for their needs and used in the proper environment and under appropriate conditions. All data provided is subject to change as FinishMaster deems appropriate. Copies of Safety Data Sheets (SDS) and product labels are available upon request. Users should review the SDS and product label to determine possible health hazards, appropriate engineering controls, and precautions to be observed.