



*Our wheels are always turning.*

## TECHNICAL DATA SHEET

SMT3901 SMART Black Enamel Satin  
SMT3902 SMART Black Enamel Gloss  
SMT3903 SMART Black Enamel Flat  
SMT3904 SMART Gloss White Enamel

Distributed by:  
FinishMaster, Inc.  
115 W. Washington Street  
Suite 700 S  
Indianapolis, IN 46204  
317-237-3678

### PRODUCT NAME:

**BLACK ENAMEL SATIN** 16oz

### PART #:

**SMT3901**

### PRODUCT CATEGORY:

Aerosols

### PRODUCT DESCRIPTION:

SMART Enamel's are ideally suited for vehicular applications. They combine the properties of excellent gloss, toughness and exterior durability with exceptional adhesion to metal, some plastic substrates and previously finished substrates and a fast dry time.

### AVAILABLE ENAMELS:

SMT3901 SMART Black Enamel Satin  
SMT3902 SMART Black Enamel Gloss  
SMT3903 SMART Black Enamel Flat  
SMT3904 SMART Gloss White Enamel

## USE & APPLICATION

### TYPICAL APPLICATIONS:

Inner fender walls	Windshield wiper arms
Trailer hitches	Chassis components
Luggage racks	Steel wheels
Windowsill trim	Bumper and radiator brackets

Always test product in an inconspicuous area to determine compatibility before coating large areas.

### APPLICATION INSTRUCTIONS:

- 1) Surface should be clean and dry. Remove dirt, grease, loose particles, wax, etc.  
Bare metal should be primed.
- 2) Use outdoors or in well ventilated area when temperature is between 60° and 80°F (16° and 27°C) and humidity is below 60% to ensure proper drying.
- 3) Mask surrounding area on which spray may settle.
- 4) Shake well, listening for rattle of mixing ball. Continue shaking for at least one minute.  
Shake for 10 seconds at 1 to 2 minute intervals during application.
- 5) Hold can 8 to 12 inches from surface. Press spray button firmly. Move can back and forth releasing button after each stroke. Overlap each stroke. Two (2) thin coats are recommended rather than one (1) heavy coat. Recoat within 4 hours or after 36 hours.
- 6) Do not insert pins or other sharp objects into valve opening of can.
- 7) To prevent valve from clogging after spraying, turn can upside down and press spray head for about 3 seconds.



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### PHYSICAL DATA:

Color:	Satin Black, Gloss Black, Flat Black, Gloss White Enamel
Product-Weighted Reactivity:	<1.40 [V1.20 flat]
Typical Dry Times @ 70°F (21°C)	Dust Free: 20 minutes Print Free: 2 hours Recoat: within 1 hour or after 4 days Dry through: 1 week
Optimal Application Conditions:	70°F(21°C), less than 60% relative humidity
Volume:	12oz, 340 grams

**DISCLAIMER** FinishMaster's SMART aerosols are not intended for use in temperatures below 60°F (16°C). Use below these temperatures will affect dry times and performance. Consult label/SDS before use. Always wear appropriate personal protective equipment. Use product in a well-ventilated area away from sparks, flames or other sources of ignition. All data provided is subject to change as FinishMaster deems appropriate.

Copies of Safety Data Sheets (SDS) and product labels are available upon request. Users should review the SDS and product label to determine possible health hazards, appropriate engineering controls, and precautions to be observed.