



PRODUCT DATA

4516

Automotive Attachment Tape Adhesion Promoter

DESCRIPTION:

Body-Tec® Attachment Tape Adhesion Promoter is specifically formulated for use with Transtar Attachment Tape. It is a liquid primer used for enhancing adhesion of most low surface energy plastics (TPO, PPO, PP, PC, etc.) as well as injection molded body side moldings and claddings used for automotive exterior trims.

TECHNICAL DATA:

APPEARANCE:	Clear liquid
SOLIDS:	7.0% by weight
DRY TIME:	5 minutes
FLASHPOINT:	45°F (7°C)
V.O.C. CONTENT:	7.17 #/gal (859g/l)
COVERAGE:	110 in ²
SHELF LIFE:	1 year unopened

SURFACE PREPARATION:

The bonding surfaces should be clean and dry. Clean part and contaminated surfaces with an untreated, lint-free cloth and Transtar's Speedi SCAT #6321 or Aqua SCAT #6351/6354. Follow this by wiping surfaces with another untreated lint-free cloth. Follow product safety precautions.

APPLICATION:

The Attachment Tape Adhesion Promoter is available in an easy-to-use plastic bottle with applicator.

Apply a thin, uniform coating of the adhesion promoter to the part before applying Automotive Attachment Tape to the part. Although dry times may vary due to temperature and humidity, a dry time of five minutes is generally required. For best results apply Transtar Automotive Attachment Tape to part immediately after adhesion promoter dries, or no more than 24 hours after primer application. Make sure the primer surface is free from contaminants before applying Transtar's Automotive Attachment Tape.

Transtar Attachment Tape Adhesion Promoter will not harm cured paint*. Do not use over reversible substrates such as lacquers, uncatalyzed enamel or general 1K primers.

**When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.*

CLEAN UP:

Transtar Attachment Tape Adhesion Promoter can be cleaned up with Acry Solvent #9783/9784, Urethane Grade Reducers #6700 Series or lacquer thinner. Be sure to apply adhesion promoter and any solvents only to areas that will be fully covered by the part to prevent cosmetic damages.

COMPETITION:

Duramix 4959 3M 06396 PPG OneChoice SU4902

(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

PACKAGE SIZES:

4516 Automotive Attachment Tape Adhesion Promoter, 4 oz (118.5 ml), 6/case

