



# PRODUCT DATA

## 4353

## Weld Through Primer

### DESCRIPTION:

Transtar's Weld Through Primer is a ready-to-use primer to aid in MIG/TIG welding. Weld Through Primer offers high resistance to salt and water, providing excellent corrosion protection to the weld area. It is quick drying and water-resistant after 15 minutes. It is formulated to be V.O.C. compliant in California. It provides superior conductivity for welding applications and has minimal spatter during welding. MIR = 0.82

### TECHNICAL DATA:

APPEARANCE	Silver Gray
V.O.C. CONTENT	4.83 #/gal (579g/l)

### SUITABLE SUBSTRATES:

Steel and galvanized steel

### SURFACE PREPARATION:

Sand to bare metal, degrease.

### APPLICATION:

Ready to use, shake aerosol can for 1 minute after ball breaks free before each use. Shake frequently during application. Spray 1-2 medium wet coats (approximately 2 mils) on mating surfaces. Flash 5-10 minutes between coats at 70°F (21°C). After welding, remove visible Weld Through Primer prior to applying any filler or coating. Acetone is recommended for clean up.

### SALES POINTS:

- California VOC Compliant
- Excellent corrosion protection to weld area
- Superior conductivity for welding applications
- Easy clean up
- Convenient, easy to use packaging
- Sag resistant formula

### COMPEITION:

3M Weld-Thru Coating #05913

(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

### PACKAGE SIZE

4353 Weld Through Primer, 16 oz. Aerosol (473 ml), 6/case

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