



# PRODUCT DATA

## 4323

## Tex Coat Clear

### DESCRIPTION:

Tex Coat Clear is for use over basecoats before clearcoating or for application over fully cured clearcoats for added chip resistance. Versatile – may be applied over basecoat or clearcoat finishes. MIR = 1.35

### USE:

Designed for use under or over clearcoat as an original or replacement texturized coating. Tex Coat may be used over enamel or lacquer basecoats.

### APPLICATION:

Apply directly over clean, washed, degreased surface. Coating to be sprayed over should be fully cured. Refer to paint (basecoat) manufacturers recommendations regarding proper dry time before applying Texturized Coating Clear. Generally, one hour is sufficient. Holding can 10 – 12 inches from application area, spray 3 even coats moving quickly to prevent buildup. Allow 5 minutes flash time between coats. Apply additional coats until desired build and texture is obtained. To achieve various textures adjust distance of spraying. 8-10 inches will provide a low texture (smoother); 10-14 inches will produce higher texture (coarser). Allow 1 - 2 hours (30 - 45 minutes @ 140°F (60°C)) dry time before clearcoating over 4323.

*Helpful Tips: Use a piece of scrap sheet metal to practice spray techniques to match the pattern of the vehicle to be refinished. Varying the distance of the spray from the substrate being sprayed can change the pattern and amount of texture. The texture pattern and size can be increased by partially depressing the valve. This will provide more texture by using less pressure.*

### RECOMMENDED CURE TIMES WHEN USING OVER TRANSTAR CLEARCOAT:

After application of clearcoat, allow clear to cure for the time indicated below, before applying Tex Coat Clear.

Transtar Clearcoat	Air dry @77°F (25°C) & 50% RH	Force Dry @140°F (60°C) - 30 minutes
6531	6 - 8 hours	Allow to cool down to room temperature (approximately 1 hour) before applying Tex Coat Clear
6841	6 - 8 hours	
6861	6 - 8 hours	

Tex Coat Clear may be applied directly over Transtar clearcoats if applied immediately after the time schedules outlined above. If additional time has elapsed, we recommend that clearcoat be wet sanded with 600 grit or finer sand paper.

### SALES POINTS:

- Fast drying.
- Added chip protection.
- Flexible
- High gloss, non-yellowing
- Variable texture patterns



(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).

### PACKAGE SIZE:

4323 Tex Coat Clear, 16 oz. aerosol (473 ml), 6/case

DISCLAIMER: The technical information and suggestions for use have been compiled for your guidance and usage. Such information is based on Transtar Autobody Technologies experience and research and is believed to be reliable. As Transtar has no control over conditions in which the product is used, stored, or otherwise handled, the above information does not constitute a warranty. Buyers must assume responsibility for the suitability of the product for their purposes.

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