

RAPTOR TRUCK BED LINER - BLACK

Features & Benefits	U-POL'S RAPTOR Truck Bed Liner is a 2K paint designed for applying to the rear bed of pick up trucks. The urethane formulation dries rapidly and provides excellent UV protection. Users can control the pot life and drying times by choosing different speeds of U-POL hardeners. Also available as tintable version. • Easy to use: simply FILL - SHAKE – SHOOT® (see instructions below). • Enough material to re-spray the largest truck beds. • No need to wax after application. • Abrasion & stain resistant. • Protects against rust, corrosion salt, damp & extreme temperatures. • Waterproof, flexible, helps deaden sound & vibrations. • Apply with schutz gun, roller or brush to obtain different textures. • Provides excellent adhesion.				
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <u>WWW.U-POL.COM</u> . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.				
Surface Preparation	U-POL's Truck Bed Liner can be applied to most original manufacturers finishes. The surface should be lightly scuffed, and free from dirt and rust. For best results bare metal should be treated with a suitable etch primer e.g. U-POL ACID#8 (UP0776/ UP0741).				
Specification	Mixing Ratio - 3:1 Truck Bed Liner Base: System 20 Hardener of choice. Pot life at 68°F / 20°C : 60 minutes. Touch Dry at 68°F / 20°C : <1 hour subject to film build. Light duty: 2-3 days at 68°F / 20°C. Regular duty: 5-7 days at 68°F / 20°C. Coverage: 125 square foot per US Gallon (mixed).				
Application	FILL hardener to level A (see diagram above) of the bottle (this equates to 250ml of System 20 Hardener). Replace cap and SHAKE the bottle filled with hardener vigorously for 2 minutes. SHOOT - Remove cap and attach to the U-POL Schutz gun with air pressure 2.76 -4.82 BAR (40-70 PSI). Apply to truck bed with an even sweeping motion to obtain the required texture. Subsequent coat(s) can be applied observing a 60 minute flash off period between coat(s).				
	Future touch-ups can be carried out after simply cleaning and degreasing the surface.				

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	Reducing the flash off times, excessive film build and/or reduced temperatures will retard the drying times. Customized finishes can be achieved by first applying one colour, allowing to flash off, then over-coating with a second colour, increasing the distance from the truck bed and the speed of coverage to provide a multi coloured finish.
Cleaning	All equipment should be thoroughly cleaned with gun wash immediately after use.
IMPORTANT	Do not use in extreme cold or hot temperatures. Ideal application temperature is 68°F (20°C) with humidity of less than 60%. Do not place heavy loads on the surface until the truck bed liner is fully cured.

PRODUCT CODES

Kit Contents	4 x 750ml Truck Bed Liner Base 1 x 1L System 20 Hardener of choice Total Kit = 4 liters or 1.06 US Gallons
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Product Code	UP Number	Description		
RLB/S4	UP0820	Raptor Liner BLACK 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2	
RLB/SV4 (2.1 VOC Version)	UP0820V (2.1 VOC Version)	Raptor Liner BLACK 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2	
RLT/S4	UP0821	Raptor Liner TINTABLE 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2	
RLT/VS4 (2.1 VOC version)	UP0821V (2.1VOC version)	Raptor Liner TINTABLE 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2	

VOC INFORMATION

As Packaged:

	UP0820V		
VOC Regulatory	329g/l	2.7lbs/gal	
VOC Actual	252g/l	2.1lbs/gal	
Volatiles	39.21% by weight		
Water	0% by weight	0% by volume	
Exempt Compounds	16.60% by weight	23.43% by volume	

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Density	1115g/l	9.3lbs/gal
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As Applied:

	Mixed at 3:1 with UP237 _ range of hardeners		Mixed at 3:1 with UP238_ range of hardeners		Mixed at 3:1 with UP239 _ range of hardeners	
VOC Regulatory	275g/l	2.3lbs/gal	275g/l	2.3lbs/gal	275g/l	2.3lbs/gal
VOC Actual	200g/l	1.7lbs/gal	200g/l	1.7lbs/gal	201g/l	1.7lbs/gal
Volatiles	45.63% by weight		45.07% by weight		45.07% by weight	
Water	0% by weight	0% by volume	0% by weight	0% by volume	0% by weight	0% by volume
Exempt Compounds	27.70% by weight	32.57% by volume	27.07% by weight	32.88% by volume	27.07% by weight	32.44% by volume
Density	1126g/l	9.4lbs/gal	1100g/l	9.2lbs/gal	1112g/l	9.3lbs/gal

The FILL SHAKE SHOOT name and logo are trademarks of U-POL limited

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